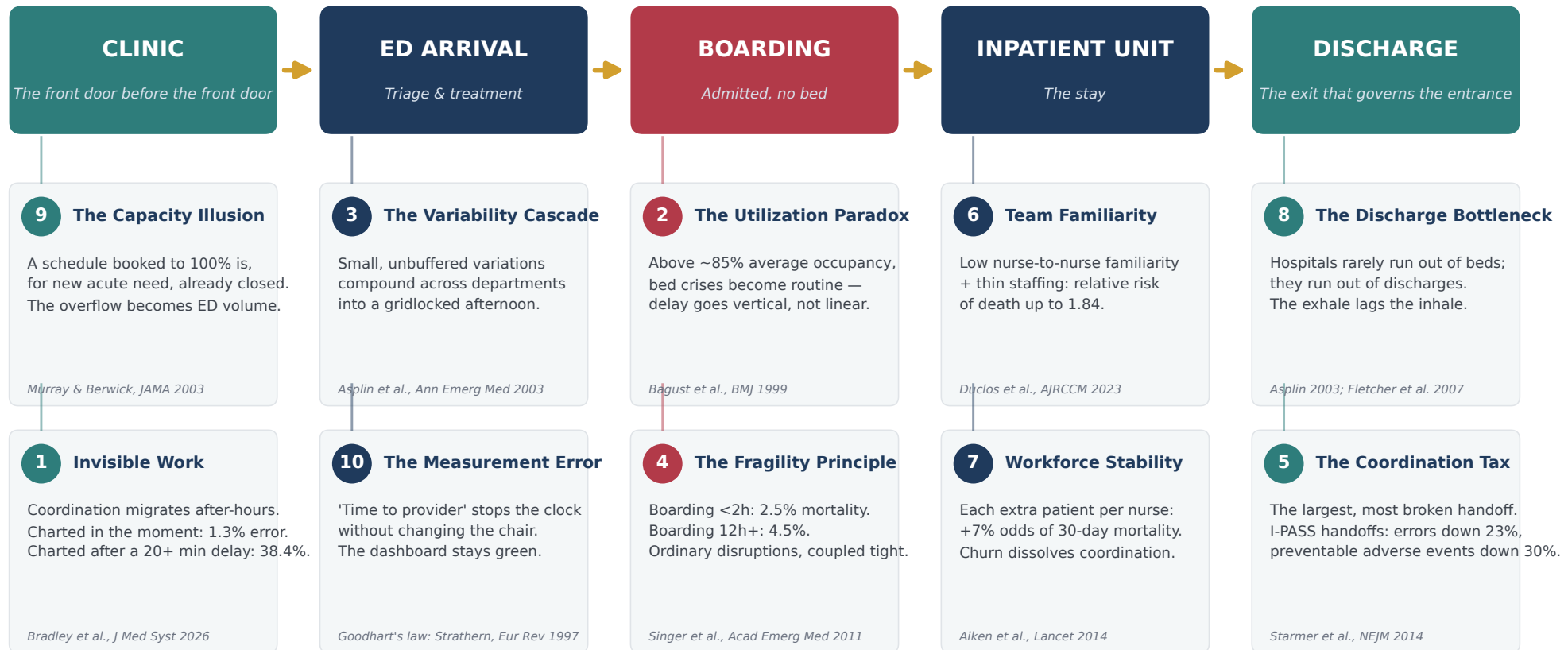


Where the Laws Bite

One patient's journey through the building — and the operational law waiting at each failure point.

Sources shown on each card; full citations and effect sizes in the free 12 Laws Field Pack.



AND OVER THE WHOLE BUILDING —

- 11 The Slack Requirement** — A protected empty bed is not waste — it is why the next trauma has somewhere to land.
- 12 The System Design Law** — Optimize any single station and it hands its failure to the next. Engineer the whole journey.